



# Tarcus Rallying

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## Fitting Instructions for Tarcus RLB2 Lamp bracket



The Tarcus RLB2 Lamp Bracket has been designed to mount 2 auxilliary lamps to the front of any Rover 200, Rover 25/MG ZR derivative. Although the bracket provides a stable platform, the design of some lights lead to 'wobble' due to weak shells/swivels. You may need to fit stabilisers to remedy this.

To install the RLB2 lamp bracket, you will need to remove the front bumper assy. The bumper re-inforcement bar and both front crush cones should be removed and discarded. **Note: Retain the screws for later.**

The RLB2 Lamp Bracket consists of three parts: Left Riser, Right Riser, and Cross Bar. The 'Risiers' should be attached to the chassis ends, utilising the M6 crush cone fitting screws (3 per side). Note that these risers should both point 'upwards and inwards'. **Do not** tighten screws at this point.

The 'Crossbar' should now be fitted utilising the two M8 screws, washers and spring washers supplied with the kit, directly to the ends of the 'Risiers'. Note: The lamp mount projections should be on the TOP of the Crossbar. When all is in place tighten all the mounting screws securely. The RLB2 is now fitted securely.

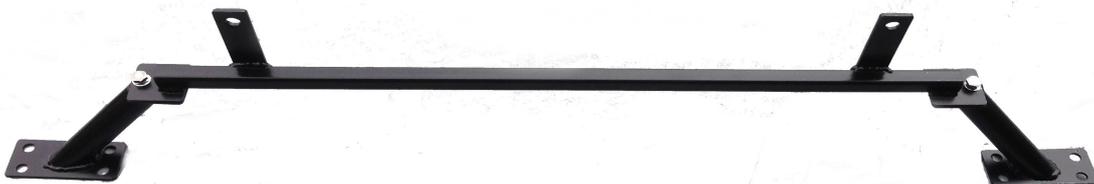
The Bumper now has to be modified by cutting two slots for the lamp mounting projections to pass through. These 'slots' should run from the top corners of the number plate recess, outward approx 50mm, and to a depth of approx 8mm. Always double check everything relevant before cutting.

Refit bumper by sliding it over the Lamp Mount Projections, and re assemble.

It is recommended that wiring to the lamps be relayed and fused, but also that de-mountable plugs are fitted into the bumper, so that lamps can be easily removed when necessary, without having to also remove the bumper.



RLB2 Kit Contents



RLB2 Assembled